

Engineered Seal Products 5920 Dry Creek Ln NE Cedar Rapids, IA 52402 www.espint.com

Revision: A

MATERIAL:	VMQ
COMPOUND:	S8082
SPECIFICATION:	ASTM D2000 M5GE706 A19 B37 EA14 EO16 EO36 F19
COLOR:	RUST
<b>CERTIFICATIONS:</b>	UL RECOGNIZED
<b>ADDITIONAL NOTES:</b>	PEROXIDE CURED

Spec	Original Physical and Mechanical Properties Hardness, Shore A Pts, ASTM D 2240 Tensile Strength, MPa (psi) min., ASTM D 412 Ultimate Elongation, % min., ASTM D 412 Modulus @ 100%, MPa (psi), ASTM D 412 Specific Gravity	Requirements   70±5   6.0 (870)   150   -   -	<u>Result</u> 69 6.50 (943) 221 4.34 (630) 1.32
A19	<u>Heat Resistance (ASTM D 573) 70 h @ 225°C</u>	<u>Requirements</u>	<u>Result</u>
	Change in Hardness, Pts max.	10	2
	Change in Tensile, % max.	-25	-8
	Change in Elongation, % max.	-30	-28
	Change in Weight, %	-	-2.3
B37	Compression Set (ASTM D 395, Method B) 22 h @ 175°C	<u>Requirements</u>	<u>Result</u>
	% Of Original Deflection, max.	25	20
EA14	Water Resistance (ASTM D 471) 70 h @ 100°C	<u>Requirements</u>	<u>Result</u>
	Change in Hardness, Pts	±5	-1
	Change in Tensile, %	-	-3
	Change in Elongation, %	-	-14
	Change in Volume, %	±5	1.7

Note: the values listed above are only valid for material samples prepared for laboratory test purposes as documented in the standards listed above

Last Revised 10/03/2022



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## S8082

Revision:	Δ
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EO16	Oil Resistance (ASTM D 471) 70 h in IRM901 @ 150°C	<b>Requirements</b>	<u>Result</u>
	Change in Hardness, Pts	-15~0	-6
	Change in Tensile, % max.	-20	-3
	Change in Elongation, % max.	-20	-6
	Change in Volume, %	0~+10	4.3

EO36	<u>Oil Resistance (ASTM D 471) 70 h in IRM903 Oil @ 150°C</u>	<b>Requirements</b>	<u>Result</u>
	Change in Hardness, Pts max.	-30	-20
	Change in Tensile, %	-	-21
	Change in Elongation, %	-	-14
	Change in Volume, % max.	60	33.6

F19	Low Temperature Brittleness Point Test (ASTM D 2137, Method C) 3 m @ -55°C	<u>Requirements</u>	<u>Result</u>
	Sample type: T-50		
	Coolant: Isopropyl alcohol		
	Low Temperature Property	No Crack	Pass

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